LORD® 7610DTM
Direct-to-Metal Sealer/Adhesive

LORD® 7610DTM one-component, direct-to-metal sealer/adhesive that is easy to apply and tool, can be painted immediately and will not sag or run.

Features & Benefits

- Single component, direct-to-metal
- No VOCs
- Skins in 30 minutes or less
- Paint immediately or up to 30 days
- Increases through-put
- No sag / full-bodied
- 500% elongation
- Easy to tool
- Dispenses easily with manual applicator
- Can be welded through wet or dry
- Meets J2334 Corrosion Control Specification – lifetime corrosion protection
- Non-yellowing
- Bonds to bare metal

Color: White

Technical Data*

Skin Time, min @ 77°F (25°C), 50% RH	<30
Paint Time @ 70°F (21°C)	Immediately or up to 30 days without a scuff
Work Time, min @ 77°F (25°C)	20-30
Lap Shear Strength, psi (MPa) Steel to Steel E-coat to E-coat	550 (3.79) 382 (2.63) 383 (2.64)

*Data is typical and not to be used for specification purposes.

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